



Application recommendations Inserts

for drill / chamfering tools

Cutting material	Grade composition		Workpiece material				
	Grade code	Substrat	Coating	Steel	Stainless steel	Cast iron	Nonferrous materials
K10	K10	uncoated	—	—	●	▲	●
With chipbreaker			—	—	●	▲	●
G12	K10	TiAlN Multilayer PVD	—	—	▲	●	—
With chipbreaker			—	—	▲	●	—
G16	P40	TiAlN Multilayer PVD	▲	▲	—	—	●
With chipbreaker			▲	▲	—	—	●
PCD 10	Grain size 10 µm		—	—	—	▲	—
Without chipbreaker			—	—	—	▲	—

▲ = very good applicable ● = applicable — = not applicable
Further cutting materials, coatings and geometries on request.

We reserve the right to make technical changes.